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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/578,783	12/06/2006	Katiuscia Arrighi	290242US0PCT	8685
22850 7590 05/30/2008 OBLON, SPIVAK, MCCLELLAND MAIER & NEUSTADT, P.C. 1940 DUKE STREET			EXAMINER	
			CUTLIFF, YATE KAI RENE	
ALEXANDRIA, VA 22314			ART UNIT	PAPER NUMBER
			1621	
			NOTIFICATION DATE	DELIVERY MODE
			05/30/2008	ELECTRONIC

# Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

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	Application No.	Applicant(s)				
	10/578,783	ARRIGHI ET AL.				
Office Action Summary	Examiner	Art Unit				
	YATE K. CUTLIFF	1621				
The MAILING DATE of this communication ap	pears on the cover sheet with the c	orrespondence address				
Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING D  - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period  - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).				
Status						
1)⊠ Responsive to communication(s) filed on <u>01 N</u>	lav 2008					
• • • • • • • • • • • • • • • • • • • •	s action is non-final.					
3) Since this application is in condition for allowa		secution as to the merits is				
closed in accordance with the practice under <i>l</i>	•					
Disposition of Claims						
4)⊠ Claim(s) <u>1-25</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-25</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/o	or election requirement.					
Application Papers						
··· <u> </u>	or.					
9) The specification is objected to by the Examiner.  10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correct	÷ , ,	, ,				
11) The oath or declaration is objected to by the Ex	kaminer. Note the attached Office	Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
12)⊠ Acknowledgment is made of a claim for foreigr	priority under 35 U.S.C. § 119(a)	)-(d) or (f).				
a)⊠ All b)□ Some * c)□ None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International Burea	u (PCT Rule 17.2(a)).					
* See the attached detailed Office action for a list of the certified copies not received.						
Attachment(s)						
1) Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	ate				
Information Disclosure Statement(s) (PTO/SB/08)     Paper No(s)/Mail Date	5)  Notice of Informal P 6)  Other:	акт Аррисаноп				

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#### **DETAILED ACTION**

1. Applicant's request for reconsideration of the finality of the rejection of the last Office action is persuasive and, therefore, the finality of that action is withdrawn.

- 2. The finality of the Office Action of March 7, 2008 is withdrawn in view of the new ground of rejection as set forth below.
- 3. The indicated allowability of claim 26 and 27 is withdrawn in view of the new ground of rejection as set out below.

## Response to Amendment

4. The amendments to claims 1, 9 and 15 have been entered.

### Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - 1. Determining the scope and contents of the prior art.
  - 2. Ascertaining the differences between the prior art and the claims at issue.
  - 3. Resolving the level of ordinary skill in the pertinent art.
  - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 7. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of

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the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

- 8. Claims 1-25 rejected under 35 U.S.C. 103(a) as being unpatentable over Fan W. et al. (CN 1297885) in view of Bromine Compounds, Ltd. (Bromine) (WO 03/002517), and further in view of Shavel, Jr. et al. (US 3,007,940).
- 9. Rejected claims 1 and 15 teaches the process for the preparation of 1,1-cyclohexanediacetic acid monoamide (acid monoamide or CHDAAM), which comprises:
  a) the amination of 1, 1-cyclohexanediacetic acid anhydride by reaction with aqueous NH<sub>3</sub> at a temperature lower than 30°C by using a NH<sub>3</sub>/anhydride molar ratio lower than 3; b) the product precipitation through the acidification of the reaction mixture, wherein the 1,1- cyclohexanediacetic acid monoamide is not crystallized.

Rejected claims 2, 3, 16, and 17 teach that the NH<sub>3</sub> is in aqueous solutions of various concentration amounts. Rejected claims 4 and 18 teach the use of hydrochloric acid in the acidification step, while rejected claims 5 and 19 teach the concentration amount. Rejected claims 6, 7, 20 and 21 teach the molar ratios for ammonia to 1,1-cyclohexanediacetic acid anhydride. Rejected claims 8 and 22 teach the reaction temperature.

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Rejected claim 9 teaches a precipitation process of 1,1-cyclohexanediacetic acid monoamide by acidification of the ammoniacal solution of the monoamide and where the 1,1-cyclohexanediacetic acid monoamide is not crystallized. Rejected claim 10 disclosed the use of hydrochloric acid in the gaseous form, while rejected claim 11 teaches the concentration of the hydrochloric acid.

Rejected claims 12, 13, 14, 23, 24 and 25 teach a process for transforming 1,1-cyclohexanediacetic acid into the corresponding anhydride, with or without the presence of an organic solvent.

Fan et al. teaches discloses a process for preparing 1,1-cyclohexanediacetic acid monoamide by amination of 1,1-cyclohexanediacetic acid anhydride at a temperature of 30-110°C. The process of Fan discloses the use of an organic solvent (methylbenzene) in its process of forming the acid monoamide. Additionally, Fan et al. teaches a molar ratio of 2.2-4, which is within the claimed molar ratio of lower than 3.

Bromine, on page 2 discloses a reaction that produces 1,1cyclohexanediacetic acid monoamide by amination with ammonia in an aqueous
solution, than the acidification of the reaction product with hydrochloric acid. Bromine
teaches the same type of reaction where the reaction temperature is below 20°C,
however, the NH<sub>3</sub>/anhydride molar ratio is 5 to 10. (see page 3 paragraph 5).
Additionally, neutralization (acidification to precipitate the 1,1-cyclohexanediacetic acid
monoamide) is carried out with H<sub>2</sub>SO<sub>4</sub> and at a temperature below 30°C. (see page 5
paragraph 4). However, on page 4 of Bromine discloses that neutralization of the
reaction mixture can be carried out with aqueous hydrochloric acid, and the acid

monoamide precipitates when the solution is slightly acid. Further, according to Bromine the crystallization step is simply done to further purify the crude CHDAAM and thus not necessary. (see page 6, line 5). In Bromine, prior to purification by crystallization, the crude CHDAAM resulting from the neutralizations stage is water washed to separate it from the slurry generated. (see page 6, 1<sup>st</sup> paragraph).

Shavel, Jr., in Example 1 at column 4, teaches the process for making cyclohexanediacetic anhydride from cyclohexanediacetic acid in a reaction with acetic anhydride without an organic solvent.

The difference between the claimed invention and main references of Fan et al. and Bromine is the temperature and the molar ratio of NH<sub>3</sub>/anhydride; and the inclusion of a crystallization step to purify the crude 1,1-cyclohexanediacetic acid monoamide.

However, change in temperature, concentration, or both, is not a patentable modification unless such changes produce new and unexpected result which is different in kind and not merely in degree from results of prior art. It is known from the disclosure of Fan et al. that a molar ratio lower than 3 has a positive affect in optimizing the yield of 1,1-cyclohexyl oxalic amide in the reaction. The skilled artisan would be motivated to change a result-effective variable. Where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation." In re Aller, 220 F.2d 454,456, 105 USPQ 233, 235 (CCPA 1955).

In this instance, both prior art references aminate 1,1-cyclohexanediacetic acid anhydride with NH3. The variations in temperature and molar variations are merely an

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optimization of range or other variable within the claims that flow from "normal desire of artisan to improve upon what is already known. Further, there is no evidence to indicate the claimed process obtains a greater purity than obtained by Bromine. Therefore, any chemist reading the prior art could logically assume that higher purity might be obtainable, and by experimentally varying the conditions of temperature and acidity could find the most productive conditions.

With regard to use of crystallization by both Fan and Bromine as an additional purification process, it is noted in Bromine that the process, as discussed, is not necessary. Both Bromine and Applicant water wash the crude CHDAAM precipitate of neutralization (with acid). The water washing by Applicant, would be understood by one skilled in the art can be deemed as a different means of further purification of Applicant's crude acid monoamide. Applicant's process merely eliminates the additional purification step of crystallization of the crude acid monoamide, when by Applicant's own admission high purity is not required for transformation of the 1,1-cyclohexanediacetic acid monoamide for production of gabapentin. Omission of an element and its function is obvious if the function of the element is not desired. Ex parte Wu, 10 USPQ 2031 (Bd. Pat. App. & Inter. 1989). MPEP 2144.04

One of ordinary skill in the art would have been motivated to eliminate the additional crystallization step from the preparation of the 1,1-cyclohexanediacetic acid monoamide because of the high yields and high purity asserted by Bromine and Fan et al. are not desired in an industrial production process for gabapentin. Therefore, the invention as a whole was *prima facie* obvious to one of ordinary skill in the art at the

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time the invention was made, as evidenced by the references, especially in the absence of evidence to the contrary.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to YATE K. CUTLIFF whose telephone number is (571)272-9067. The examiner can normally be reached on M-TH 8:30 a.m. - 5:00 p.m..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Yvonne Eyler can be reached on (571) 272 - 0871. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Yaté K. Cutliff Patent Examiner Group Art Unit 1621 Technology Center 1600

> /ROSALYND KEYS/ Primary Examiner, Art Unit 1621